



TECHNICAL DATA SHEET

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| Materialorigin | PVC – WINDOW and Rollershutter (max. 15 %) |
| Materialspecification Product | GRANULAT colour (PELLETS) 0.34.00.085.000.00.15.00.150 |
| REACH Submission number | HF 375884-29 |
| <u>THERMAL STABILITY:</u> DIN 53 381, proceed B, Nitrogen | ≈ 48 min |
| <u>VICAT SOFTENING POINT:</u> DIN ISO 306, proceed B/50 | ≈ 80 °C |
| <u>MODULUS OF ELASTICITY:</u> DIN EN ISO 527 – 1 | ≈ 2400 N/mm ² |
| <u>FLEXURAL IMPACT TEST (a_k):</u> DIN ISO 179/1eA | ≈ 23 kJ/m ² |
| <u>K-VALUE</u> determination of Viskosity DIN 53726 | ≈ 63 |
| <u>APPARENT DENSITY:</u> DIN 53466 | 0,85 g/cm ³ |
| <u>IMPURITIES:</u> | < 0,05 % |