



## TECHNICAL DATA SHEET

<b>Materialorigin</b>	<b>PVC – WINDOW and Rollershutter (max. 15 %)</b>
<b>Materialspecification Product</b>	<b>GRANULAT anthracite (PELLETS)</b> 0.33.00.085.000.00.15.00.200
REACH Submission number	HF 375884-29
<u>THERMAL STABILITY:</u> DIN 53 381, proceed B, Nitrogen	≈ 48 min
<u>VICAT SOFTENING POINT:</u> DIN ISO 306, proceed B/50	≈ 80 °C
<u>MODULUS OF ELASTICITY:</u> DIN EN ISO 527 – 1	≈ 2400 N/mm <sup>2</sup>
<u>FLEXURAL IMPACT TEST (a<sub>k</sub>):</u> DIN ISO 179/1eA	≈ 23 kJ/m <sup>2</sup>
<u>K-VALUE</u> determination of Viskosity DIN 53726	≈ 63
<u>APPARENT DENSITY:</u> DIN 53466	0,85 g/cm <sup>3</sup>
<u>IMPURITIES:</u>	< 0,05 %