



TECHNICAL DATA SHEET

Materialorigin	PVC – WINDOW
Materialspecification Product	GRANULAT light grey (PELLETS) 0.32.00.085.000.00.15.00.200
Test results	
<u>THERMAL STABILITY:</u> DIN 53 381, proceed B, Nitrogen	≈ 48 min
<u>VICAT SOFTENING POINT:</u> DIN ISO 306, proceed B/50	≈ 80 °C
<u>MODULUS OF ELASTICITY:</u> DIN EN ISO 527 – 1	≈ 2400 N/mm ²
<u>FLEXURAL IMPACT TEST (a_k):</u> DIN ISO 179/1eA	≈ 23 kJ/m ²
<u>K-VALUE</u> determination of Viskosity DIN 53726	≈ 63
<u>APPARENT DENSITY:</u> DIN 53466	0,85 g/cm ³
<u>IMPURITIES:</u>	< 0,05 %