



TECHNICAL DATA SHEET

Materialorigin:	PVC – WINDOW
Materialspecification: Product	GRANULAT window grey (Pellets) 0.22.00.100.000.00.00.00.150
Test results	
Color: CIE LAB system	L > 65,5 (+-1) a no specification b no specification
<u>THERMAL STABILITY:</u> DIN 53 381, proceed B, Nitrogen	≈ 78 min
<u>VICAT SOFTENING POINT:</u> DIN ISO 306, proceed B/50	≈ 82 °C
<u>MODULUS OF ELASTICITY:</u> DIN EN ISO 527 – 1	≈ 2400 N/mm ²
<u>FLEXURAL IMPACT TEST (a_k):</u> DIN ISO 179/1eA	≈ 20,5 kJ/m ²
<u>K-VALUE</u> determination of Viskosity DIN 53726	64
<u>APPARENT DENSITY:</u> DIN 53466	0,85 g/cm ³
<u>IMPURITIES:</u>	<0,02%