



TECHNICAL DATA SHEET

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| Material origin: | PVC – WINDOW |
| Material specification: Product | GRANULAT white (Pellets) 0.13.00.100.000.00.00.00.150 |
| REACH Submission number | HF 375884-29 |
| <u>Color:</u> CIE LAB system | L > 90,5 a no specification b <3,0 |
| <u>THERMAL STABILITY:</u> DIN 53 381, proceed B, Nitrogen | ≈ 78 min |
| <u>VICAT SOFTENING POINT:</u> DIN ISO 306, proceed B/50 | ≈ 82 °C |
| <u>MODULUS OF ELASTICITY:</u> DIN EN ISO 527 – 1 | ≈ 2400 N/mm ² |
| <u>FLEXURAL IMPACT TEST (a_k):</u> DIN ISO 179/1eA | ≈ 20,5 kJ/m ² |
| <u>K-VALUE</u> determination of Viskosity DIN 53726 | 64 |
| <u>APPARENT DENSITY:</u> DIN 53466 | 0,85 g/cm ³ |
| <u>IMPURITIES:</u> | <0,02% |